



MECHANICAL TUBING CAPABILITIES

Gauge and Nominal Wall Thickness

| Rounds | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 0.049 | 0.055 | 0.065 | 0.072 | 0.083 | 0.095 | 0.109 | 0.120 | 0.134 | 0.148 | 0.165 |
| 1.315 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - |
| 1.660 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - |
| 1.900 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - |
| 2.375 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - |
| 2.500 | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 2.875 | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 3.000 | - | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 3.500 | - | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 4.000 | - | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

Gauge and Nominal Wall Thickness

| Squares | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 |
|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 0.049 | 0.055 | 0.065 | 0.072 | 0.083 | 0.095 | 0.109 | 0.120 | 0.134 | 0.148 | 0.165 |
| 1.000 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - | - | - |
| 1.250 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - | - | - |
| 1.500 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - | - |
| 2.000 | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - |
| 2.250 | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 2.500 | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 3.000 | - | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

Gauge and Nominal Wall Thickness

| Rectangles | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 |
|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 0.049 | 0.055 | 0.065 | 0.072 | 0.083 | 0.095 | 0.109 | 0.120 | 0.134 | 0.148 | 0.165 |
| 1.000 x 3.000 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - | - |
| 1.500 x 2.500 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - | - |
| 1.500 x 3.000 | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - | - |
| 2.000 x 3.000 | - | - | - | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | - |

 Capabilities