

Domestic High Strength Fence Framework GALVANIZED INSIDE and OUT

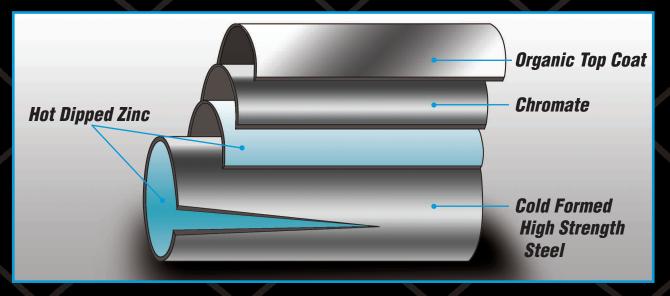
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AMERICAN TUBE AND PIPE



Our Product AP-40

AP-40 is manufactured from high strength steel sheet conforming to A653 / A653M hot dipped galvanized on both sides at the mill under state-of-the art coating and temperature controls insuring the highest level of adhesion and uniformity. This superior method of galvanizing eliminates flaking and spot rusting. The zinc used in this process is of the highest quality conforming to ASTM B-6.



Galvanized on the inside and outside to a zinc weight of .9 oz/ft² minimum followed by a chromate conversion coating and organic topcoat; AP-40's system of coatings accentuated by it's galvanized interior holds up to the scrutiny of salt spray performance standards for both the inside as well as the outside required in specifications of many of the Fence Industry's more prominent agencies.

AGENCY SPECIFICATIONS

The following are just some of the agencies that have included AP-40 in their standard specifications.

- ASTM F 1043 (Standard Specification for Strength and Protective Coatings Steel Industrial Chain Link Fence Framework)
- FAA Federal Aviation Administration AC 150/ 5370-10E item F-162
- AASHTO American Associations of State Highway and Transportation Officials M181
- Federal Specifications RR-F-191/2 and RR-F191/3
- Federal Bureau of Prisons
- Department of Defense UFGS United Facilities Guide Specification
- CAN/CGSB-138.2-96 Canadian General Standard Board



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DIMENSIONS & STRENGTH

AP-40 is cold formed from high strength steel resulting in a finished product with a minimum yield strength of 50,000 psi.

Fence Industry Size		Actual Outside Diameter		Decimal Wall Thickness		Weight		Section Modulus	Minimum Yield	Maximum Bending	Calculated Load (lbs)		
									Strength	Moment	10′	Cantilever	
		in.	mm	in.	mm	lbs/ft	kg/m	in.	psi	lbs/in	Supported	4'	6′
1 5/8"	AP-40	1.660	42.16	0.111	2.82	1.84	2.74	0.1961	x 50,000 =	9,805	327	204	136
1 7/8"	AP-40	1.900	48.26	0.120	3.05	2.28	3.39	0.2810	x 50,000 =	= 14,050		293	195
2 3/8"	AP-40	2.375	60.33	0.130	3.30	3.12	4.64	0.4881	x 50,000 =	= 24,405		508	339
2 7/8"	AP-40	2.875	73.03	0.160	4.06	4.64	6.90	0.8778	x 50,000 =	43,890		914	610
3 1/2"	AP-40	3.500	88.90	0.160	4.06	5.71	8.50	1.3408	x 50,000 =	= 67,040		1397	931
4"	AP-40	4.000	101.60	0.160	4.06	6.56	9.76	1.7819	x 50,000 =	= 89,095		1856	1237

SCHEDULE 40 comparison

AP-40 is stronger than Schedule 40 pipe as determined through dimensions and yield strength of Schedule 40 regular grade as contained within F 1083.

Fence Industry Size		Actual Outside Diameter		Decimal Wall Thickness		Weight		Section Modulus	Yield	Maximum Bending	Calculated Load (lbs)		
									Strength	Moment	10′	Cantilever	
		in.	mm	in.	mm	lbs/ft	kg/m	in.	psi	lbs/in	Supported		6′
1 5/8"	AP-40	1.660	42.16	0.111	2.82	1.84	2.74	0.1961	x 50,000=	9,805	327	204	136
1 1/4"	Sch 40	1.660	42.20	0.140	3.56	2.27	3.40	0.235	x 30,000 =	7,050	235	147	98
1 7/8"	AP-40	1.900	48.26	0.120	3.05	2.28	3.39	0.2810	x 50,000 =	14,050		293	195
1 1/2"	Sch 40	1.900	48.30	0.145	3.68	2.72	4.00	0.3262	x 30,000 =	9,786		204	136
2 3/8"	AP-40	2.375	60.33	0.130	3.30	3.12	4.64	0.4881	x 50,000 =	24,405		508	339
2"	Sch 40	2.375	60.33	0.154	3.91	3.65	5.40	0.5606	x 30,000 =	16,818		350	234
2 7/8"	AP-40	2.875	73.03	0.160	4.06	4.64	6.90	0.8778	x 50,000 =	43,890		914	610
2 1/2"	Sch 40	2.875	73.00	0.203	5.16	5.80	8.60	1.064	x 30,000 =	31,920		665	443
3 1/2"	AP-40	3.500	88.90	0.160	4.06	5.71	8.50	1.3408	x 50,000 =	67,040		1397	931
3"	Sch 40	3.500	88.90	0.216	5.49	7.58	11.30	1.7241	x 30,000 =	51,723		1078	718
4"	AP-40	4.000	101.60	0.160	4.06	6.56	9.76	1.7819	x 50,000 =	89,095		1856	1237
3 1/2"	Sch 40	4.000	101.60	0.226	5.74	9.12	13.60	2.394	x 30,000 =	71,820		1496	998

AMERICAN TUBE & PIPE Fencing Is Our Business



American Tube and Pipe is owned and operated by fencing professionals with extensive experience manufacturing quality fence products since 1974. We understand that corrosion protection on the inside is equally as important as corrosion protection on the outside. Now, once again, we are offering a quality product galvanized inside and out.

A customer-focused production plan and off line cutting capabilities enable us to respond quickly to our customer's needs, providing an invaluable service during these uncertain times.

American Tube and Pipe is not in the fence business to get through tough times, we are in the fence business because it is our business, our only business.



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